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Поправка к ГОСТ 8965—75 Части соединительные стальные с цилиндрической резьбой для трубопроводов $P = 1,6$ МПа. Технические условия [см. Переиздания (август 1984 г.) и (январь 1988 г.)]

В каком месте	Напечатано	Должно быть
Пункт 2.4	ГОСТ 6357—81 (класс Б)	ГОСТ 6357—81 (класс В)

(ИУС № 5 2008 г.)

1. What is the name of the author?

2. What is the title of the book?

3. What is the date of publication?

4. What is the publisher's name?

5. What is the subject matter of the book?

6. What is the price of the book?

7. What is the binding style of the book?

8. What is the size of the book?

9. What is the weight of the book?

10. What is the color of the book cover?

11. What is the number of pages in the book?

12. What is the number of illustrations in the book?

13. What is the number of tables in the book?

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перпендикулярны к оси шаров. Отклонения не должны превышать 1°.

(Начало ввода в действие, Исп. № 1).

2.9. Торцевые поверхности стоков в складах должны быть перпендикулярны к осям проходов. Отклонение не должно превышать 1°.

2.10. Допускаются следующие предельные отклонения для строительных единиц сданательных частей:

- 1,5 мм — для длины до 50 см;
- ± 2,0 мм — для длины от 50 до 100 см;
- ± 2,5 мм — для длины св. 100 до 200 см.

(Начало ввода в действие, Исп. № 1).

3. ПРИМЕРЫ ПРИЕМКИ

3.1. Соединительные части проверяются в дрениаже партиями. Партия должна состоять из соединительных частей одного размера одной марки стали в соответствии с данными документом на изготовление ГОСТ 10692—80.

Максимальный — не более 1 т.

(Начало ввода в действие, Исп. № 1).

3.2. Отбор единиц, подлежащих проверке их качества, производится методом случайной выборки из разных мест партии.

3.3. Проверка внешнего вида единичных подвергается каждая соединительная часть партии.

Для проверки внешнего вида соединительных частей, изъятых из труб, прошедших 100%-ной контроле качества физических испытаний без разрушения или 100%-ное издавленческое испытание, отбирают не менее 1% соединительных частей из партии.

3.4. Для контроля размеров разбирают не менее 40 соединительных частей от партии.

3.5. Для проверки перпендикулярности торцевой плоскости оси прохода, скосности осей нарезки резьбы, наружного диаметра и длины отбирают не менее 10 соединительных частей для каждого вида испытаний.

3.6. Для проверки качества никелевого покрытия (толщины и сплошности) отбирают не менее 5 соединительных частей от партии.

3.7. Для проверки прочности соединительных частей отбирают не менее 1% соединительных частей от партии.

3.8. Для получения международных результатов испытаний хотя бы по одному из показателей по всему проводят повторные испытания на удвоенной выборке.

Результаты повторных испытаний распространяются на всю партию.

